

# Work Order ID 50711

July 21, 2009 10:36:49 AM



Page 1

Item ID: D3134-4

Accept



Setup Start



Revision ID: E

Stop



Item Name: Rod

Start Date: 7/22/09

Start Qty: 5.00



Cust Item ID:

Required Date: 7/24/09

Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3134

Rev E

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134

Deburr rod, no sharp edges. 11Bend as per Dwg D3134 using template D3134-4T2

09/08/20

4x

m-h

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

2) 5/8/20

4x

/

120

Identify as per dwg & Stock Location CA

0.00



Packaging

Memo

0.00

Packaging

9/8/20 4x 59

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Page 2

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Start Date: 7/22/09 Start Qty: 5.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 5.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/24 *[Signature]* 4/ *[Signature]* 09-8-21

# Picklist Print

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Work Order ID: 50711

Parent Item: D3134-4RevE

Parent Item Name: Rod

Comments:

Start Date: 7/22/09

Required Date: 7/24/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.250W.049		Purchased	No			100	f	16.0000	11.9737			



304 Seamless Tubing .250 x .049w

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

16

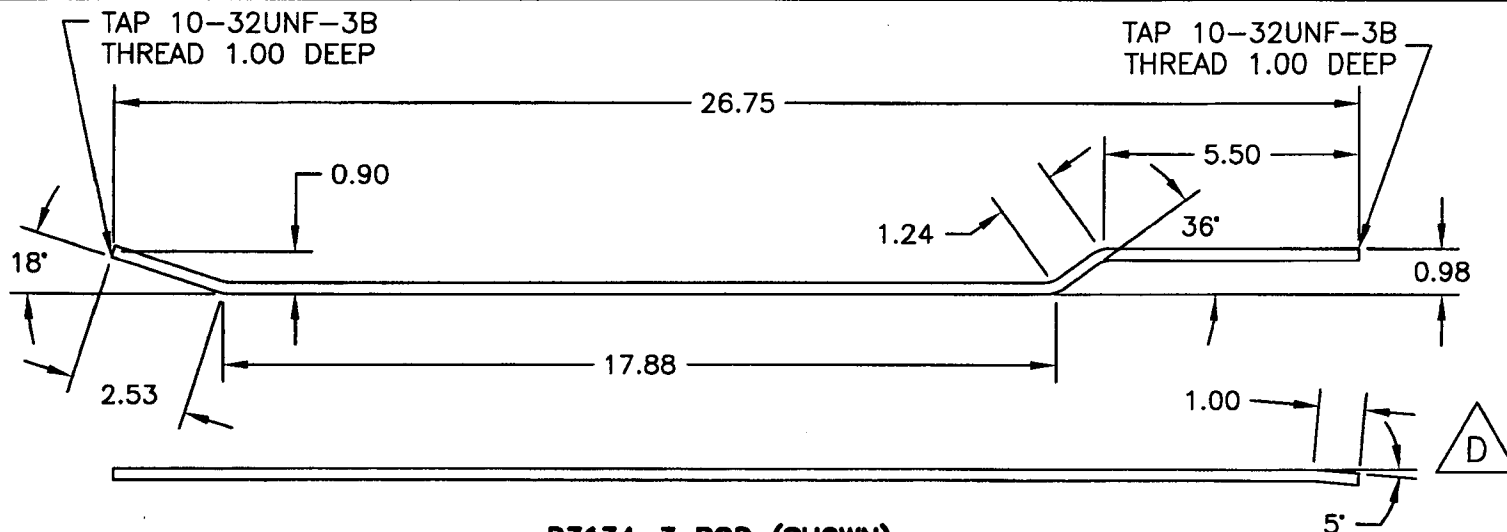
109248 ✓

16

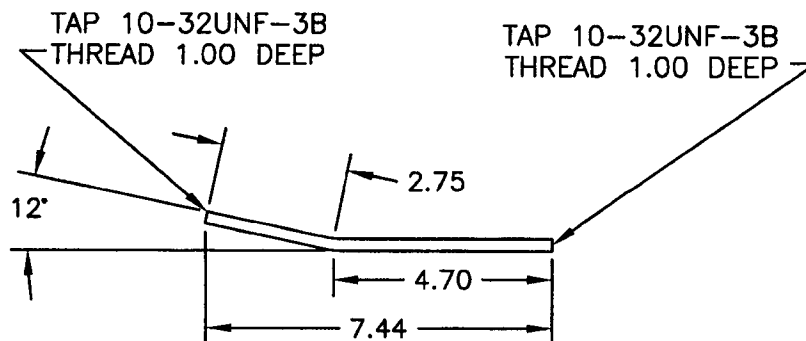
M109248  
M-h 09/08/20



**DART**



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

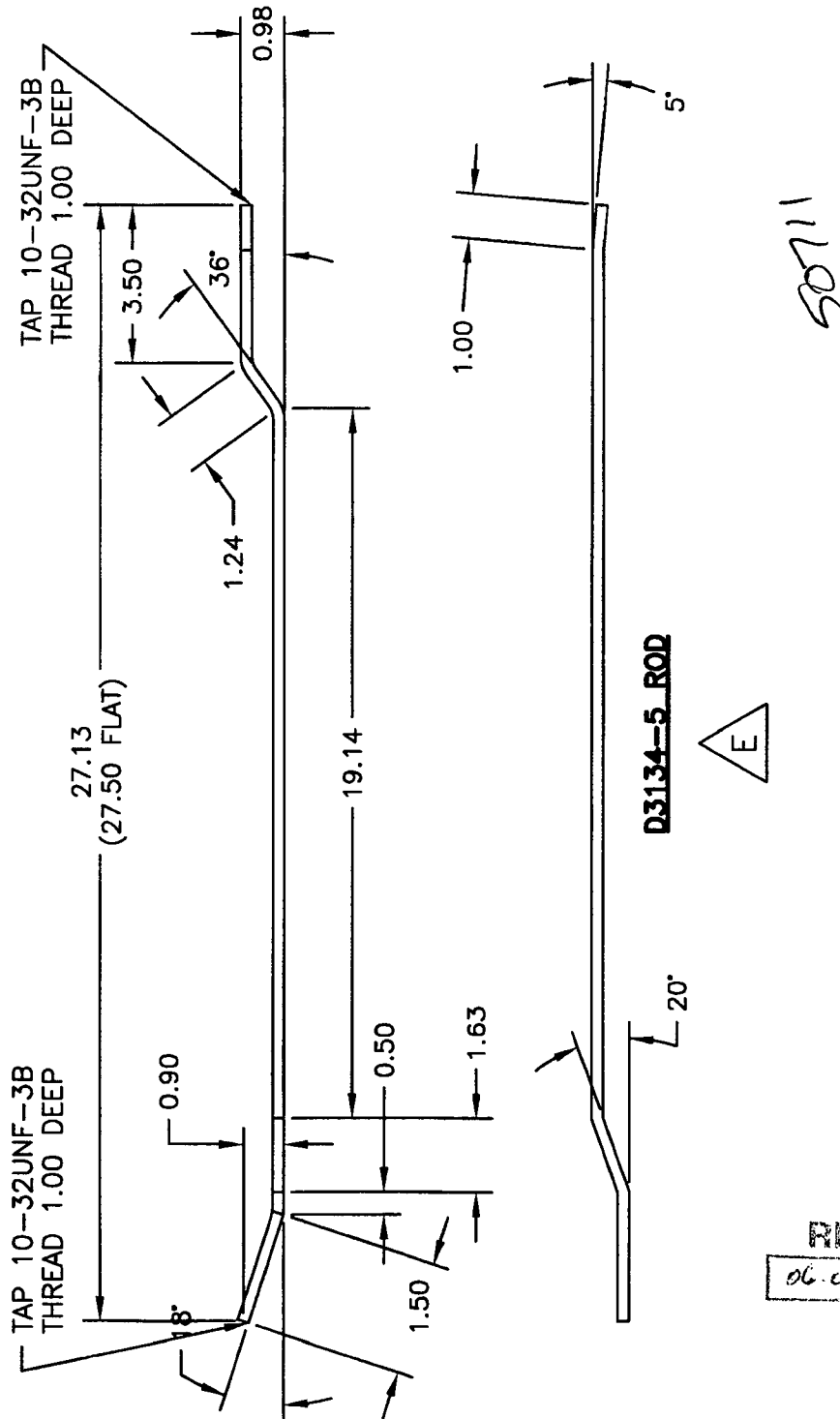
**NOTES**

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL  
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. E
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3134	SHEET 1 OF 2
DATE	06.05.08	TITLE	ROD	SCALE	NTS
A	02.04.17	NEW ISSUE			
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1			
C	04.10.18	ADD PART MARKING			
D	05.12.05	CORRECT VIEW			
E	06.05.08	ADD -5, REF DSI 9331			



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3134	REV. E SHEET 2 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS



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